

# Fuel Level Sensor

FUEL INJECTION (FUEL SYSTEMS)

## 30.Fuel Level Sensor

### A: REMOVAL

#### WARNING:

Place "NO OPEN FLAMES" signs near the working area.

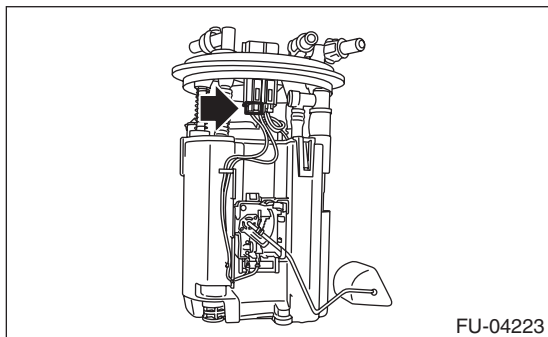
#### CAUTION:

- Be careful not to spill fuel.
- If the fuel gauge indicates that two thirds or more of the fuel is remaining, be sure to drain fuel before starting work to avoid the fuel to spill.

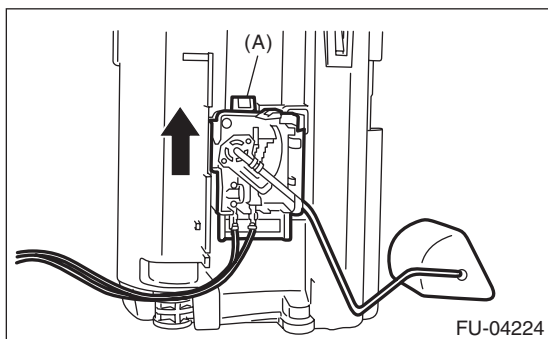
#### NOTE:

The fuel level sensor is built in fuel pump assembly.

- 1) Remove the fuel pump assembly. <Ref. to FU(STI)-82, REMOVAL, Fuel Pump.>
- 2) Disconnect the fuel level sensor connector.



- 3) Slide the fuel level sensor in the direction of the arrow and remove the fuel level sensor by pressing the claw (A) of the fuel level sensor.



### B: INSTALLATION

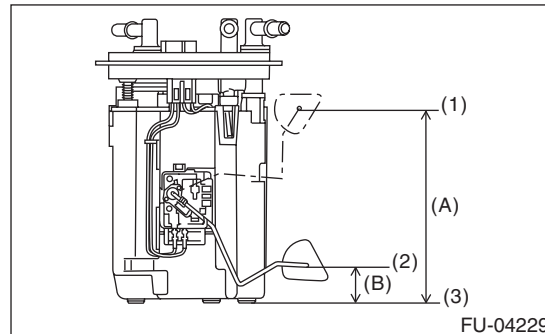
Install in the reverse order of removal.

### C: INSPECTION

- 1) Check that the fuel level sensor has no damage.
- 2) Measure the fuel level sensor float position.

#### NOTE:

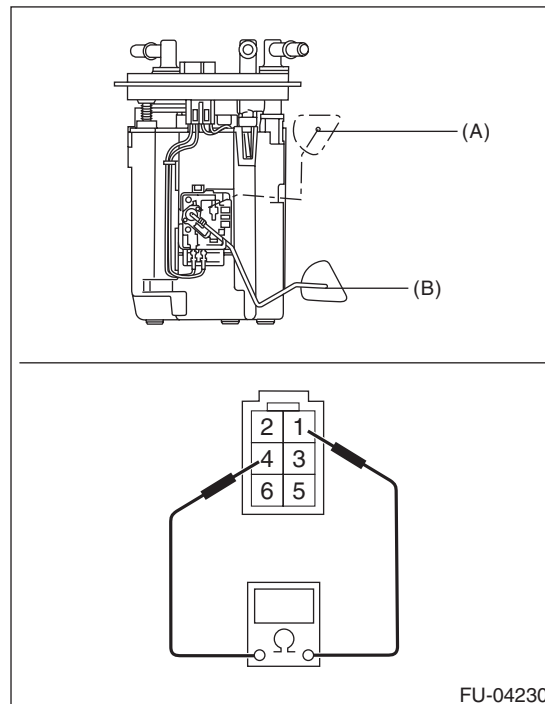
When inspecting the fuel level sensor, perform the work with the sensor installed to the fuel pump.



- (1) FULL
- (2) EMPTY
- (3) Fuel tank seating surface

Float position	Standard
FULL to Fuel tank seating surface (A)	135±4 mm (5.315±0.157 in)
EMPTY to Fuel tank seating surface (B)	23.7±4 mm (0.933±0.157 in)

- 3) Measure the resistance between fuel level sensor terminals.



Float position	Terminal No.	Standard
FULL (A)	1 and 4	8.7±1.0 Ω
EMPTY (B)		139.1±2.0 Ω